



On construction sites and mining operations, in agriculture and forestry, and in a wide range of industries, Cat® C18 ACERT™ Industrial Diesel Engines deliver the power, performance and durability to take on the biggest challenges. More importantly, they're backed by the world-class Cat dealer network ready to service and support every Cat® industrial engine. Industries and applications powered by C18 ACERT engines include: Agriculture, Ag Tractors, Aircraft Ground Support, Bore/Drill Rigs, Chippers/Grinders, Compactors/Rollers, Compressors, Construction, Cranes, Dredgers, Forestry, General Industrial, Hydraulic Power Units, Irrigation Equipment, Material Handling, Mining, Mobile Earthmoving Equipment, Paving Equipment, Pumps, Shovels/Draglines, Surface Hauling Equipment and Trenchers. This information about Emissions describes the particular rating's emissions technology. For more information about emissions certification, please contact your local Cat dealer.

Specifications

Power Rating		
Minimum Power	447 bkW	600 BHP
Maximum Power	597 bkW	800 BHP
Rated Speed	1800-1900	

Emission Standards	
Emissions	U.S. EPA Tier 4 Final Nonroad, EU Stage IV Nonroad, U.S. EPA Tier 4 Interim Nonroad Equivalent (Not Currently EPA Certified) and EU Stage IIIB Nonroad Equivalent (Non-Current for EU) Emission Standards. Designed to meet proposed EU Stage V Nonroad Emission Standards.

General	
Engine Configuration	In-Line 6, 4-Stroke-Cycle Diesel
Bore	145 mm (5.71 in)
Stroke	183 mm (7.2 in)
Displacement	18.1 L (1104.5 in³)
Aspiration	Turbocharged-Aftercooled (TA) or Series Turbocharged Aftercooled (TTA)
Compression Ratio	16.0:1
Combustion System	Direct Injection
Rotation from Flywheel End	Counterclockwise
Cooling System - Capacity	26.9 L (28.4 qt)
Lube System - Refill	40-74 L (42-78 qt)

Engine Dimensions - Approximate

Length	1438 mm (56.6 in)
Width	943-1132 mm (37.1-44.6 in)
Height	1239-1356 mm (48.8-53.4 in)
Weight - Net Dry - Basic Operating Engine Without Optional Attachments	1580-1717 kg (3583-3785 lb)

Aftertreatment Dimensions - Approximate

Length	1097-1153 mm (43-45.4 in)
Width	762-1112 mm (30-43.8 in)
Height	468-652 mm (18-25.7 in)
Weight	258-272 kg (569-600 lb)
Diameter	330.2-355.6 mm (13-14 in)

PETU Dimensions - Tier 4 Final, Stage IV Only

Height	551 mm (21.7 in)
Length	854 mm (33.6 in)
Volume Capacity	48.4 L (51.1 qt)
Weight	19.42 kg (42.8 lb)
Width	287 mm (11.3 in)

Benefits and Features

Reliable, Quiet and Durable Power

World-class manufacturing capability and processes coupled with proven core engine designs assure reliability, quiet operation, and many hours of productive life.

High Performance

Simple and efficient turbocharger or series turbocharger for high power applications.

Fuel Efficiency

Fuel consumption optimized to match operating cycles of a wide range of equipment and applications while maintaining low operating costs.

Fuel & Oil

Tier 4 Interim or Tier 4 Final, Stage IIIB or Stage IV engines require Ultra Low Sulfur Diesel (ULSD) fuel containing a maximum of 10 ppm sulfur (EU) and 15 ppm sulfur (U.S.), and new oil formulations to support the new technology. Cat® engines are designed to accommodate B20 biofuel. Your Cat dealer can provide more information regarding fuel and oil.

Broad Application Range

Industry leading range of factory configurable ratings and options for agricultural, material handling, construction, mining, aircraft ground support, and other industrial applications.

Package Size

Exceptional power density enables standardization across numerous applications. Multiple installation options minimize total package size. Ideal for equipment with narrow engine compartments.

Quality

Every Cat engine is manufactured to stringent quality standards in order to assure customer satisfaction.

World-class Product Support Offered Through Global Cat Dealer Network

- Scheduled maintenance, including SOSSM sample
- Customer Support Agreements (CSA)
- Caterpillar Extended Service Coverage (ESC)
- Superior dealer service network
- Extended dealer service network through the Cat Industrial Service Distributor (ISD) program

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Tier 4 Interim, Stage IIIB Aftertreatment Features

Regeneration. Cat Regeneration System maximizes fuel efficiency during regeneration. Flexible regeneration options maximize uptime. **Mounting.** Remote installation options provide OEM flexibility for many applications, including horizontal and vertical mounting, with and without muffler. **Service.** Minimum 5000 hour DPF ash service interval.

Tier 4 Final, Stage IV Aftertreatment Features

Regeneration. Cat Regeneration System maximizes fuel efficiency during regeneration. Transparent regeneration maximizes uptime. Aftertreatment life is twice as long as engine rebuild **Mounting.** Remote installation options provide OEM flexibility for many applications, including horizontal and vertical mounting. **Service.** Minimum 5000 hour DPF ash service interval. PETU filter service is 5000 hours. PETU DEF capacity up to 48 liters (51 U.S. quarts)

Standard Equipment

Air Inlet System

- Turbocharged
- Air-to-Air Aftercooled
- Mid-mount turbocharged system with front and rear exhaust configurations (Tier 4 Final, Stage IV)

Control System

- Electronic control system
- Over-foam wiring harness
- Automatic altitude compensation
- Power compensated for fuel temperature
- Remote fan control
- Configurable software features

- Engine monitoring system SAE J1939 broadcast and control
- Integrated Electronic Control Unit (ECU)

Cooling System

- Thermostats and housing, vertical outlet
- Centrifugal water pump
- Guidance on cooling system design available through your dealer to ensure equipment reliability

Flywheels and Flywheel Housing

- Choice of SAE No. 0 or SAE No. 1 flywheel housing
- Available SAE No. 1 power take off with optional SAE A, SAE B or SAE C power take off drives. Engine power can also be taken from the front of the engine with optional attachments. (Tier 4 Final, Stage IV).

Fuel System

- MEUI injection
- Primary fuel filter
- Secondary fuel filters
- Fuel transfer pump
- Electronic fuel priming

Lube System

- Open crankcase ventilation system
- Oil cooler
- Oil filler
- Lube oil filter
- Oil dipstick
- Gear driven oil pump
- Choice of front, rear or center sumps
- Open crankcase ventilation system with fumes disposal (optional OCV filter system) (Tier 4 Final, Stage IV)

Power Take Off (PTO)

- SAE A, SAE B or SAE C power take off (PTO) drives. Engine power can also be taken from the front of the engine on some applications.

General

- Paint: Caterpillar yellow, with optional colors available at request

U.S. EPA Tier 4 Interim, EU Stage IIIB Aftertreatment / Clean Emissions Control Equipment

- Aftertreatment information applies to ratings from 429-522 bkW (575-700 bhp)
- Cat Regeneration System
- Clean Emissions Module (CEM), consisting of Diesel Particulate Filter (DPF) and Diesel Oxidation Catalyst (DOC)
- NOx Reduction System (NRS)
- Flex pipe connection kit with 90° rotatable elbows to attach to Cat Regeneration System Inlet
- Available in 12 volt or 24 volt systems

U.S. EPA Tier 4 Final, EU Stage IV Aftertreatment/ Clean Emissions Control Equipment

- Aftertreatment information applies to ratings from 429-522 kW (575-700 bhp)
- Cat Regeneration System
- Clean Emissions Module (CEM), consisting of Diesel Particulate Filter (DPF) and Diesel Oxidation Catalyst (DOC)
- Aftertreatment Electronic Control Unit (ECU)
- NOx Reduction System (NRS)
- Pump Electronic Control Unit (PETU)
- Selective Catalytic Reduction (SCR)
- Available in 12V or 24V systems

The International System of Units (SI) is used in this publication. CAT, CATERPILLAR, their respective logos, ADEM, EUI, S•O•S, "Caterpillar Yellow" and the "Power Edge" trade dress, as well as corporate and product identity used herein, are trademarks of Caterpillar and may not be used without permission.